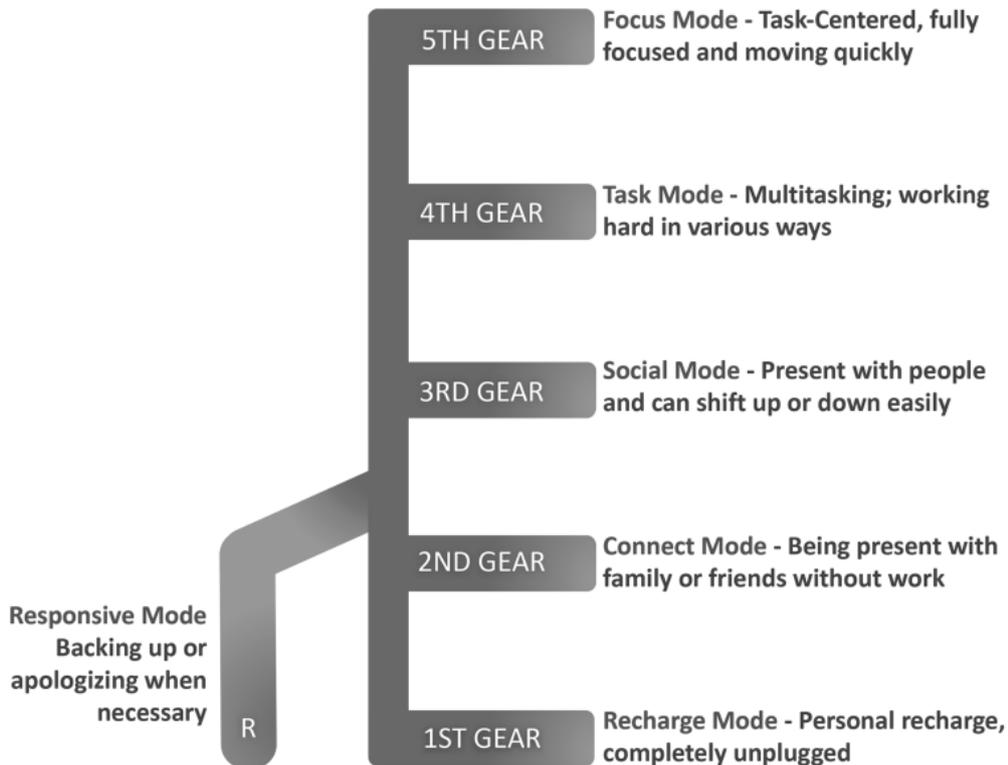


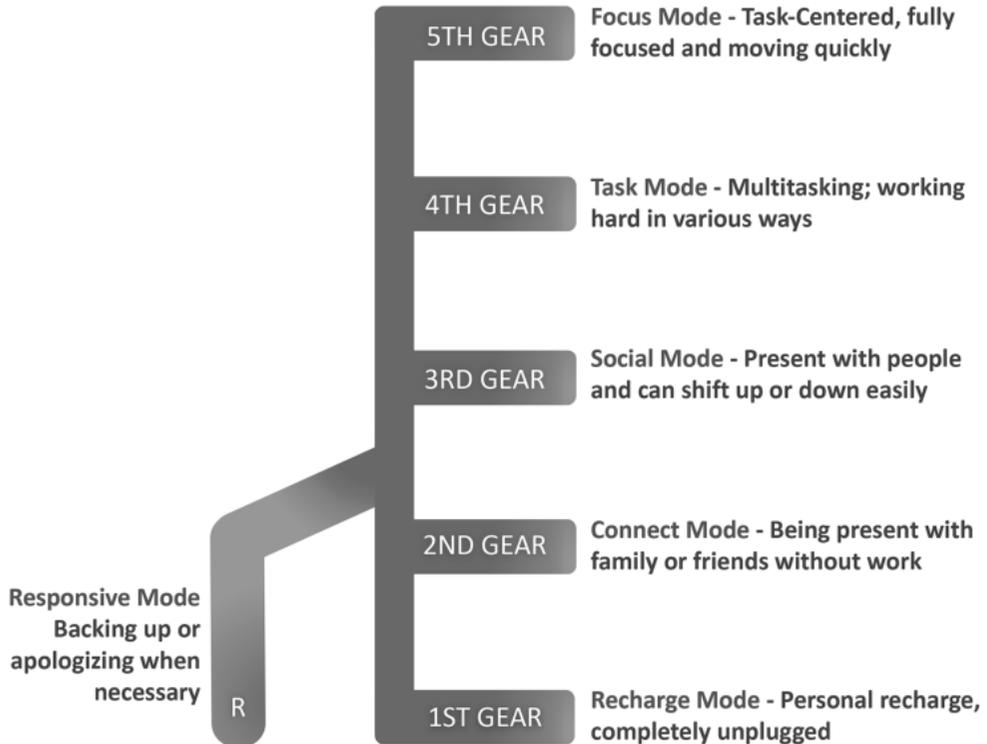
5 GEARS



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Figure 3.2 The 5 Gears Tool

5 GEARS



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Figure 10.1 The 5 Gears Tool

INTENTIONAL



ACCIDENTAL

Figure 11.1 GiANT 5 Circles of Influence

CORE PROCESS



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Figure 14.1 Core Process Tool

Table 14.1 Core Process Tool

Current		Achievable/Desired	
Time	Gear	Time	Gear
7am	4	7am	1
12pm	3 (4/5)	12pm	3 (4/5)
4pm	3 (4/5)	4pm	3 (4/5)
8pm	4	8pm	2
10pm	4	10pm	1